

Ref. **6642**

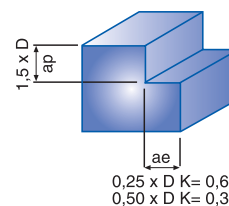
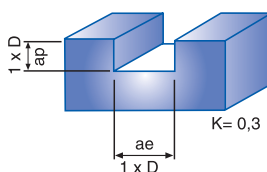
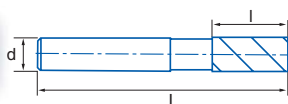
FRESA FRONTAL DESBASTE MEDIO PMX NZ

NZ PMX Roughing & Finishing End Mill

Fraise Semi-Finition PMX NZ



IZARMAX



Material		Vc		Refs. 6642-6692 Avances fz*/rev. (mm/min.) Feed / Pas					
Grupo	Sub.	PMX	TIALN-TOP	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 20
1	1.1	35-45	55-80	0,030	0,035	0,058	0,069	0,115	0,115
4		18-24	30-45	0,042	0,062	0,077	0,092	0,127	0,150
5	5.1	70-120	110-210	0,042	0,062	0,077	0,092	0,127	0,150
	5.2	60-100	90-190	0,030	0,035	0,058	0,069	0,115	0,115

$$*vf \text{ (mm/min.)} = r.p.m. \times Z \times fz \times K$$

(K = Coeficiente Corrección / Correction Coefficient / Coefficient de Correction)

$$Vc = m/min.$$

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

D mm	d mm	L mm	l mm	Z	Nº Art. PMX	€	Nº Art. TIALN-TOP	€
6,00	6	57	13	4	13231	34,09	13224	40,33
8,00	10	69	19	4	13233	42,78	13225	50,17
10,00	10	72	22	5	13235	33,31	13226	42,09
12,00	12	83	26	5	13236	44,32	13227	54,46
14,00	12	83	26	5	13237	50,53	13228	61,89
16,00	16	92	32	5	13242	59,41	13229	73,45
20,00	20	104	38	5	13245	87,28	13230	104,60

Ref. **6692**

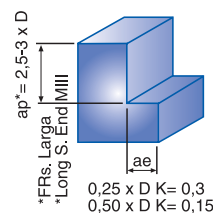
FRESA FRONTAL DESBASTE MEDIO PMX NZ LARGA

Long NZ PMX Roughing & Finishing End Mill

Fraise Semi-Finition PMX NZ Longue



IZARMAX



D mm	d mm	L mm	l mm	Z	Nº Art. PMX	€	Nº Art. TIALN-TOP	€
6,00	6	68	24	4	13263	50,10	13248	55,84
8,00	10	88	38	4	13266	57,69	13251	64,25
10,00	10	95	45	4	13269	53,97	13254	62,74
12,00	12	110	53	4	13272	73,56	13257	83,33
16,00	16	123	63	4	13275	101,16	13260	116,34
20,00	20	141	75	4	13278	139,84	13262	158,75